



Dart Aerospace Ltd.
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RBW6205G03532-3G-13

Job Sheet 192369



Part No: RBW6205G03532-3G-13

Job Qty: 4 pcs

Part Name: Inside Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/22/19

Job Tracking No:

Due Date: 3/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW6205G03532-3G Rev.3 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	3/25/19		0.00	1.00	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	4 pcs	3/25/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	4 pcs	3/25/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

MAR 26 2019

DAS
28
9-89



Container No: S165740



Part: RBW6205G03532-3G-13

Job No: 192369

Serial No/Batch: S165740

Revision: 3

Inspector:

Exp Date:

Instructions:

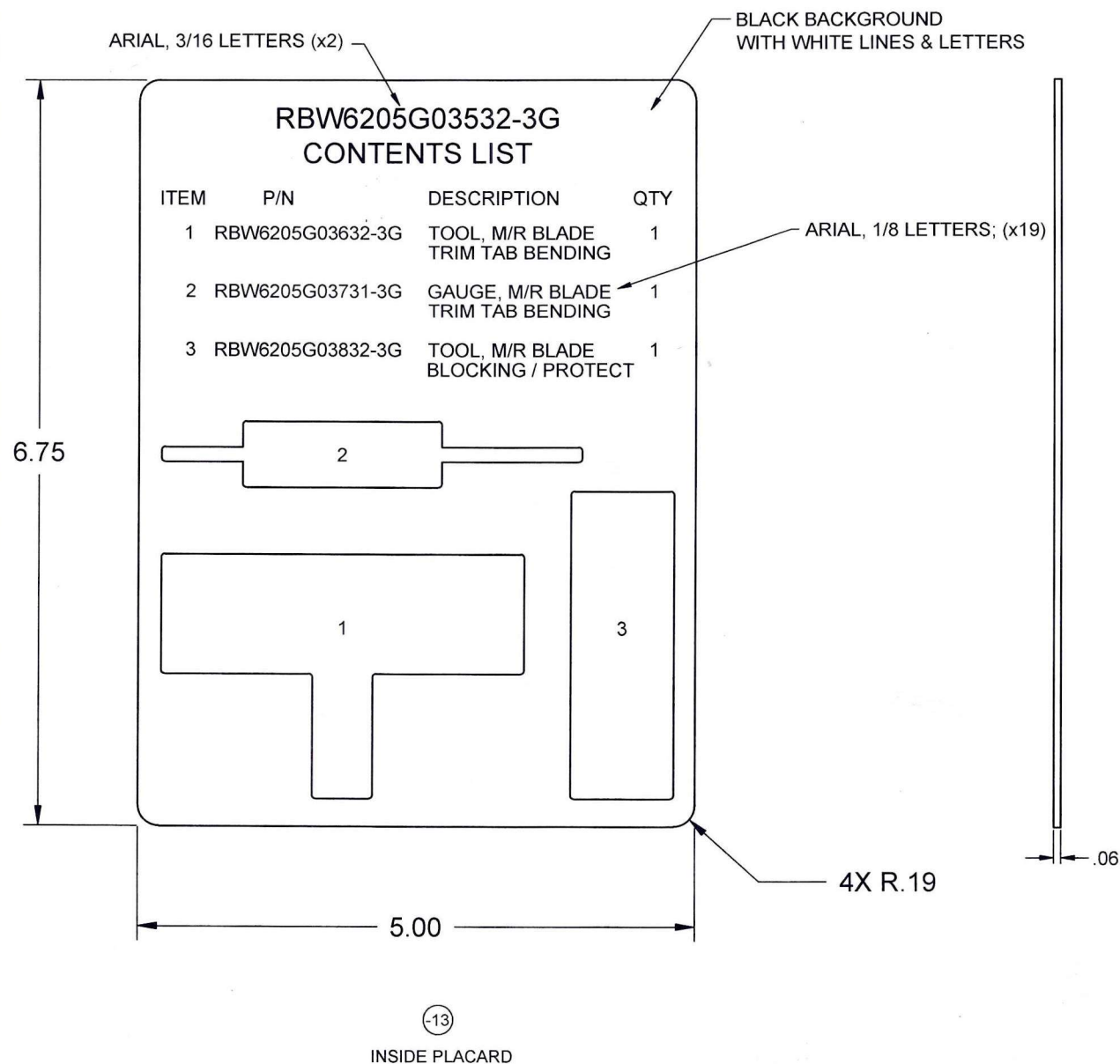
Date: 03/25/19

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				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	3/25/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - Small Fab - 1-Engrave placard using Laser engraver as per DWG. Sheet 4. ***NOTE*** Use PDF Descriptions: 120 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
LM922402	Plastic, Black & White	.9360 sf (.234 ea)	110-Small Fab - 1	58 141 802	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	LM922402	1	103	0	
Part Specifications					
Specifications could not be found.					

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2A	ADDED T/N TO INSIDE PLACARD, CH'D -13 FROM FOAM TOP TO INSIDE PLACARD, CH'D -11 FROM FOAM TOP TO LID FOAM, CH'D -11 CUTOUT TO RECESS FOR -13 PER R.W.	3/28/11	RJC	
2B	ADDED -3G TO ALL TOOL NUMBERS & ON -13 PER R.W.	5/11/11	RJC	RW
3	-13 ADDED PLACEMENT DIAGRAM TO PLACARD.	3/7/13	BIM	JG



RED BARN MACHINE	
TITLE MAIN ROTOR BLADE TRIM TAB TOOL KIT; TOP & BOTTOM CASE FOAM	
KIT No. RBW6205G03532-3G-13	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	DRAWN BY: MARTINEZ
DECIMALS	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
X ± .1	SPEC
FRACTIONS ± 1/32	
ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
015 x 45° PR .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1/15/09
SHEET 4 of 4	